

Manufacturing Instructions

for YewdaleDefiant[®] Vertical blinds
(VL31 Single Draw R/H Control)

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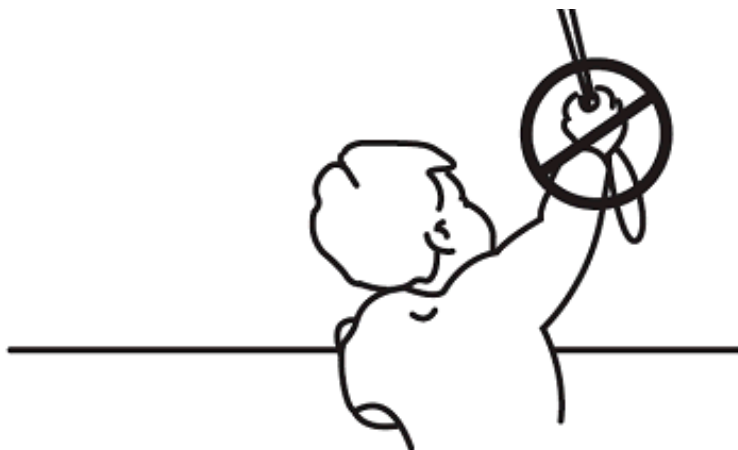
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YewdaleDefiant® Vertical blinds (VL31 Single Draw R/H Control)

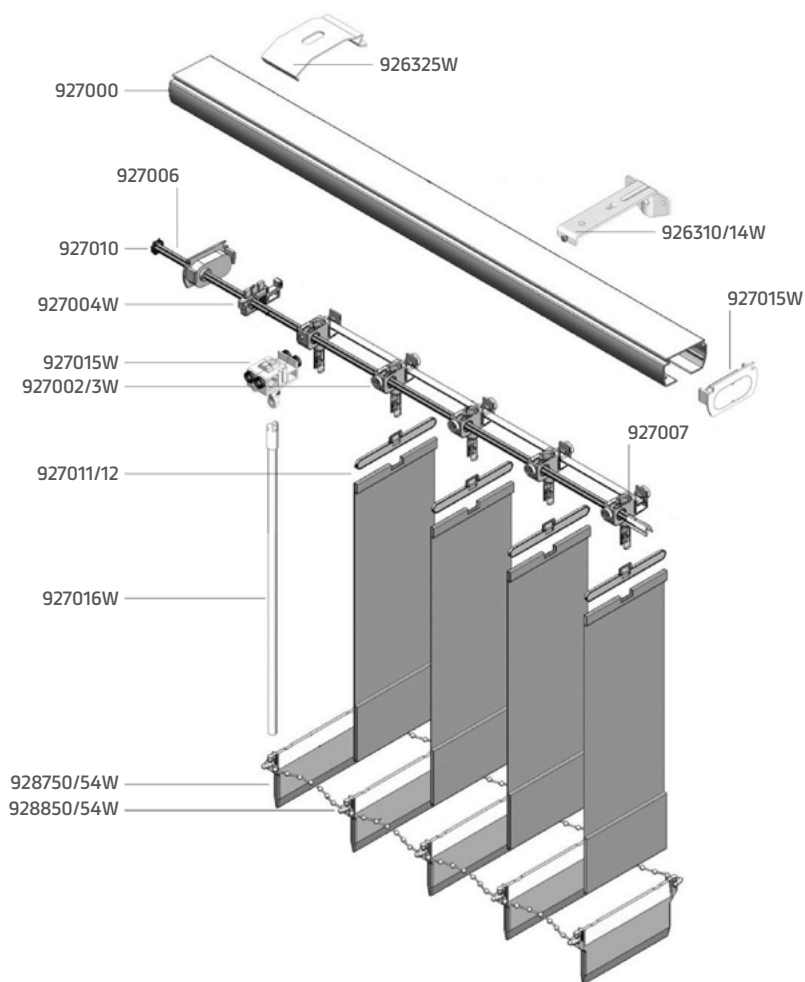
Safety Instructions:

1. Loops in pull cords, chains, tapes and inner cords that operate the product can cause strangulation
2. To avoid strangulation and entanglement, keep cords out of the reach of young children. Cords may become wrapped around a child's neck
3. Move beds, cots and furniture away from window covering cords
4. Do not tie cords together. Make sure cords do not twist and create a loop

Ensure the relevant child safety device is used to comply with BS EN13120:2009+A1:2014, BS EN16433:2014 and BS EN16434:2014.



VL31 Single Draw R/H Control:



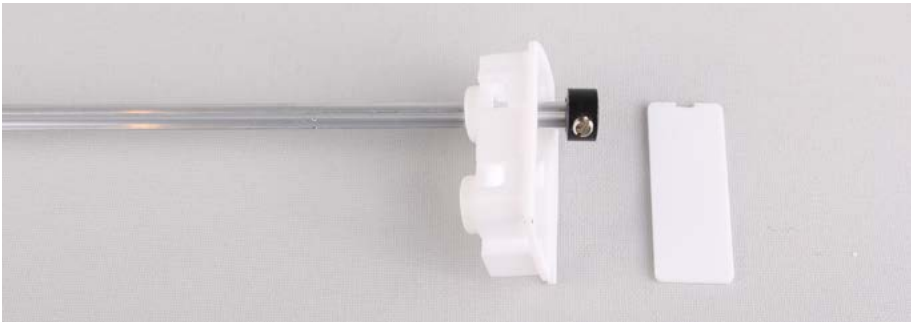
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YewdaleDefiant® Vertical blinds (VL31 Single Draw R/H Control)

VL31 Single Draw R/H Control:

Please note, eye, hand and ear protection must be worn whilst manufacturing this blind.

- 1. Check the profile - part number 92700W, and spline - Part number 927006, are free from damages
- 2. Cut profile 92700W to blind width minus 4mm
- 3. Cut spline 927006 to blind width minus 4mm
- 4. Insert spline into one end of end cap - 927015W, securing with stop ring on the outside edge – 927010.



- 5. Using the chart below, insert the appropriate tubular spacers, part number 927007W onto the drive end of the spline. Should the spacers require cutting in half, use a sharp knife.

VL31 89mm single draw	VL31 127mm single draw
Control End	Control End
1.5	2.5

- 6. Select the appropriate trucks:
 - If left hand control and 127mm, use 927002L
 - If right hand control and 127mm, use 927002R
 - If left hand control and 89mm, use 927003L
 - If right hand control and 89mm, use 927003R

7. Using the formula below calculate the correct amount of trucks.

Actual blind width ÷ actual link length

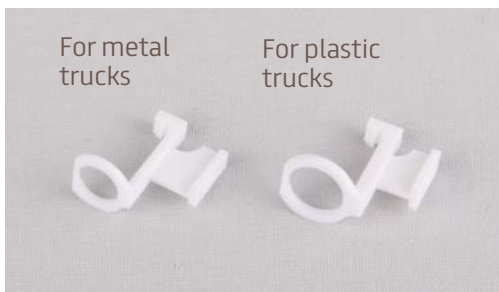
For example, for a 400mm blind:

89mm louvre (the actual link length is 79mm) $400 \div 79\text{mm} = 5\text{pcs}$

127mm louvre (the actual link length is 115mm) $400 \div 115\text{mm} = 4\text{pcs}$

Round the figure up to next whole number.

8. To remove any surplus trucks from the ready linked stacks, cut the metal spacer line 5mm ahead of the leading truck.
9. Attach the wand control – 927015W, to the leading truck, see fig 1. (Truck furthest away from the stack end) using the correct adaptor shown in fig 2 and 3.



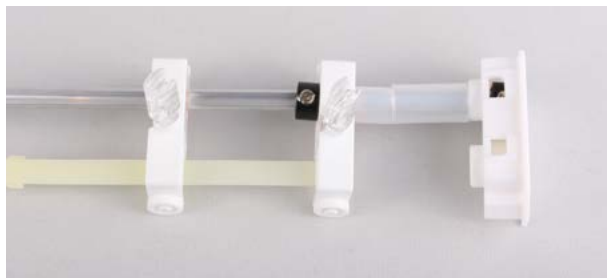
10. Insert the screw into the 927015W



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11. Loading the trucks onto the spline, with the links facing away from the stack position, insert a stop ring (927010), onto the spline between the first and second truck.



12. Sliding all the trucks fully home, against the stack end of the control set, fix the stop ring in place using a slotted screwdriver to hold the first truck captive.
13. Slide the shaft support with magnet onto the spline (927004W)



14. Now insert the spline and trucks into the profiled channel – 92700W. Slide the lead truck down the channel.



15. Using the workings below, insert the appropriate tubular spacer part number 927007W onto the spline on the opposite end to the stack position.

VL30 89mm single draw	VL30 127mm single draw
Control Idle	Control Idle
0	1

- 16.** Insert the second control set onto the spline and fix in place using a stop ring (927010) and fasten with slotted screwdriver.
- 17.** Using part number 927016W, cut the wand to the desired length and fix onto 927015W with the screw provided. On the bottom of the wand, add part number 927023 wand endcap.
- 18.** Using the wand, pull trucks back and forth to make sure the trucks run smoothly.
- 19.** Wipe clean the profile and bring all trucks back to the control end ready for packing.



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