

Manufacturing Instructions

for YewdaleDefiant[®] cassetted blinds
(C40-120)

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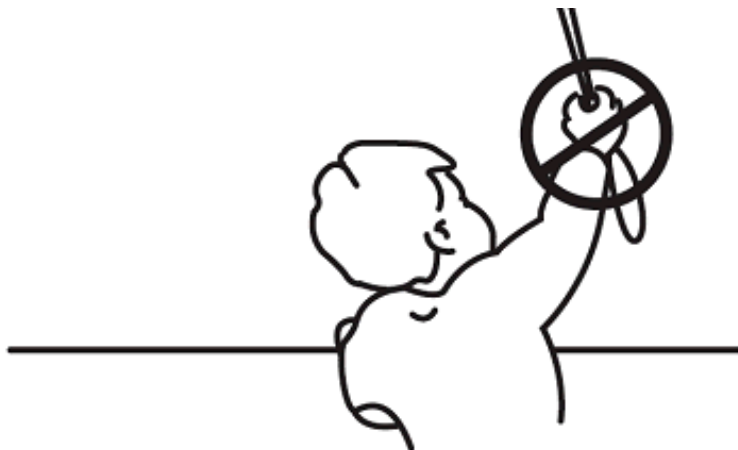
for YewdaleDefiant[®] cassetted blinds
(C40-120)

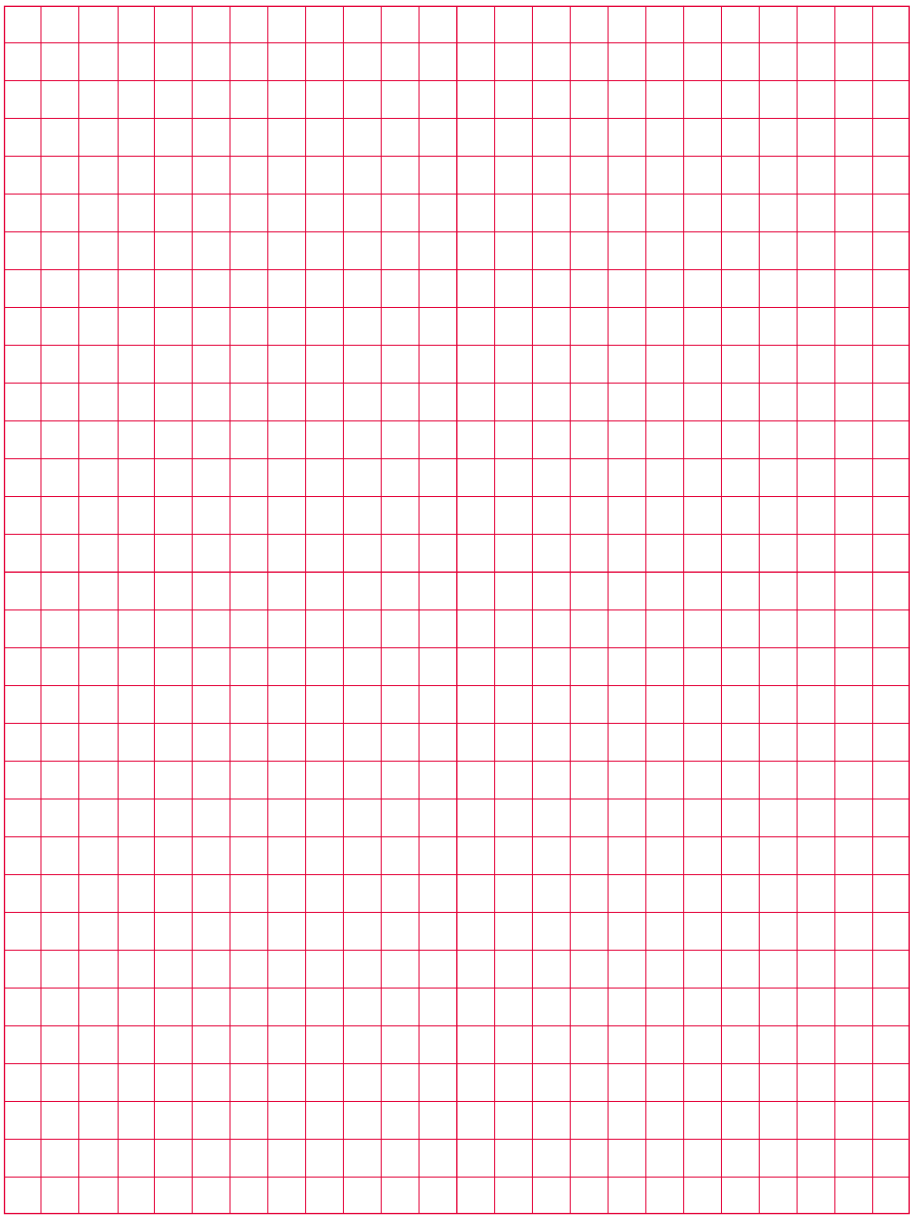
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YewdaleDefiant® cassetted blinds (C40-120)

Safety Instructions:

1. Loops in pull cords, chains, tapes and inner cords that operate the product can cause strangulation
2. To avoid strangulation and entanglement, keep cords out of the reach of young children. Cords may become wrapped around a child's neck
3. Move beds, cots and furniture away from window covering cords
4. Do not tie cords together. Make sure cords do not twist and create a loop





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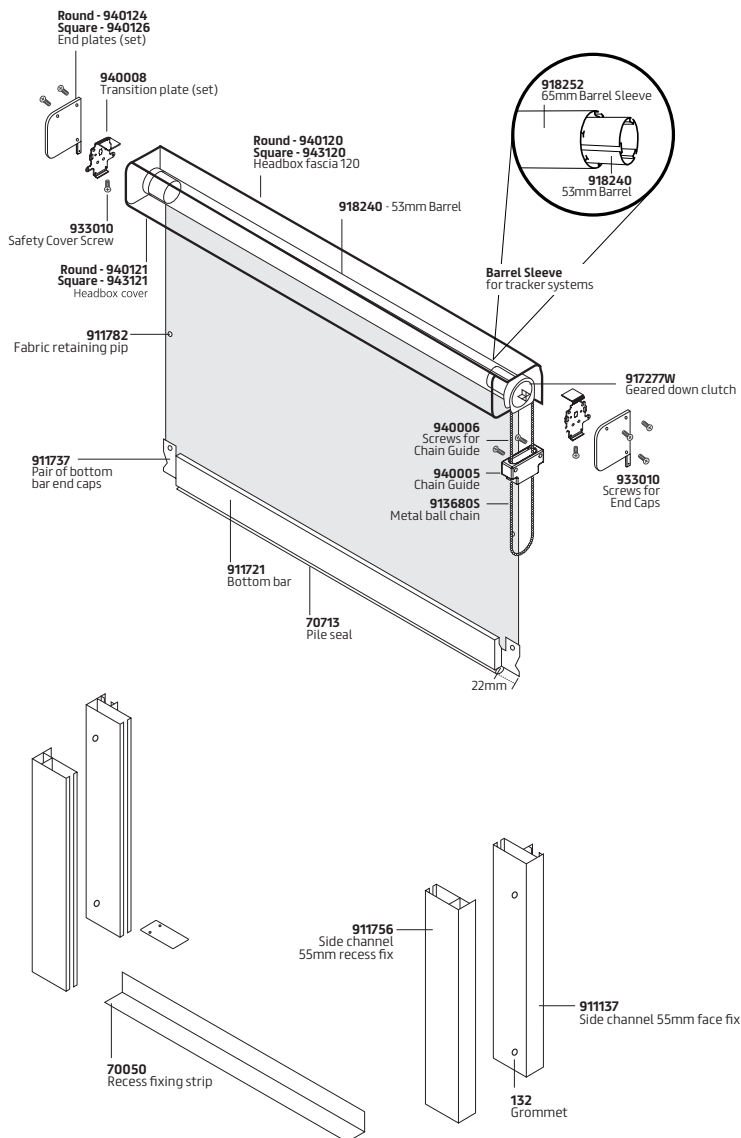
YewdaleDefiant® cassetted blinds (C40-120)

C40-120 Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and 2mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	(Round) - 940120 (Square) - 943120	Blind width -6mm
Headbox cover/fascia cut	(Round) - 940121 (Square) - 943121	Blind width -6.5mm
Barrel cut	918240	Blind width -49mm
Fabric width cut	N/A	Blind width -49mm
Fabric drop cut	N/A	Blind drop +250mm
Bottom bar cut	911721	Blind width -120mm
fabric insert cut	70163	Blind width -140mm
Side channel cut	911137 / 911756	Blind drop -142mm
Bottom angle cut	70050	Blind width -0mm
Chain cut	9136805	Refer to child safety guidelines

C40-120 Casseted Blinds:

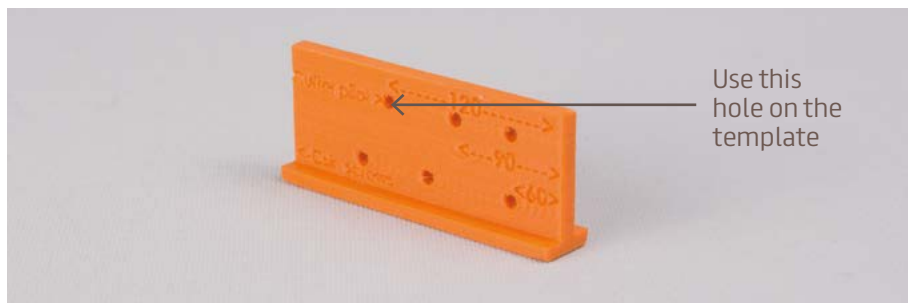


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C40-120 Cassetted Blinds:

1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.
- N.B Cut a small section from the headbox profile to allow the end plate lug to fit within the system without rubbing.
2. Ensuring the head box cover is square within the saw, cut the head box to size making sure there is no distortion.
- N.B It is critical that the profile is cut square to enable the cover to close.
3. Cut barrel, bottom bar, fabric and side channels to size.
4. File all aluminium cuts.
5. Attach fabric to barrel and bottom bar inserting the bottom bar end caps.
6. Attach fabric retaining pips every 400mm on both sides of the drop of the fabric.
7. Insert the transition plates into the head box and attach the end plates using 933010 screws.
8. Cut the chain to length and attach to control mechanism.
9. Making sure the control is on the correct size, insert the control mechanism/ pin end into the barrel and place barrel and fabric into the head box.
10. Using the punch provided, punch a hole in the head box cover to enable the chain to enter/exit the head box by:
 - a) Place the template on the control side of head box cover and mark the



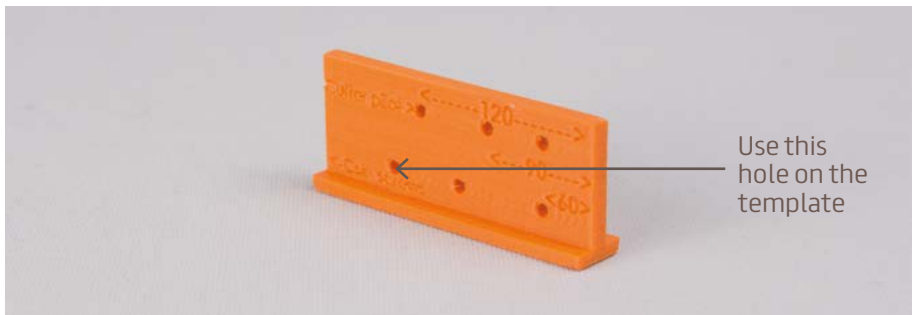
hole for the chain guide using a pencil (template should be pushed firmly against the lip on the cover).

b) Remove the template and drill an 8mm hole.

c) Place the punch into position and tighten the bolt, ensuring the punch is held square at all times.

N.B It is critical that the punch is held square.

11. To drill the holes for the safety screws at either end of the head box cover,



use the template provided. Mark the hole shown below with a pencil. When marked, remove the template and drill a 4mm hole and countersink.

12. Attach the chain guide to the transition plate by threading the chain through the chain guide and then by using 2 chain guide screws (940006) attach this to the transition plate.

13. Attach head box cover onto the head box, close and secure using the 2 safety screws (933010).

14. Lift head box onto text rig and ensure blind operates correctly.

15. To transport blind, it is recommended that the barrel with fabric is removed from the head box and packaged separately.

Ensure the relevant child safety device is used to comply with BS EN13120:2009+A1:2014, BS EN16433:2014 and BS EN16434:2014.



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