

Manufacturing Instructions

for YewdaleDefiant[®] cassetted blinds
(C44-90)

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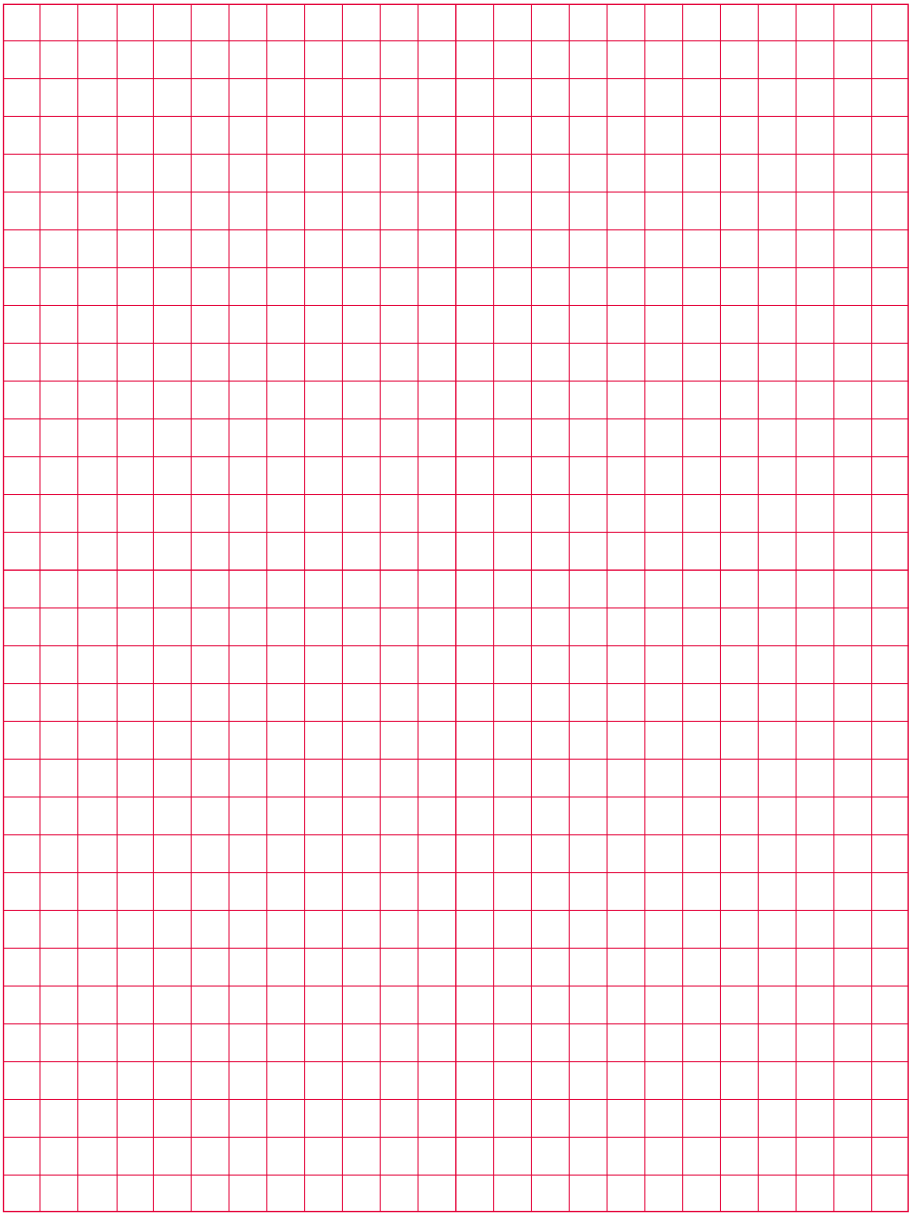
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C44-90 Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and 2mm on the drop

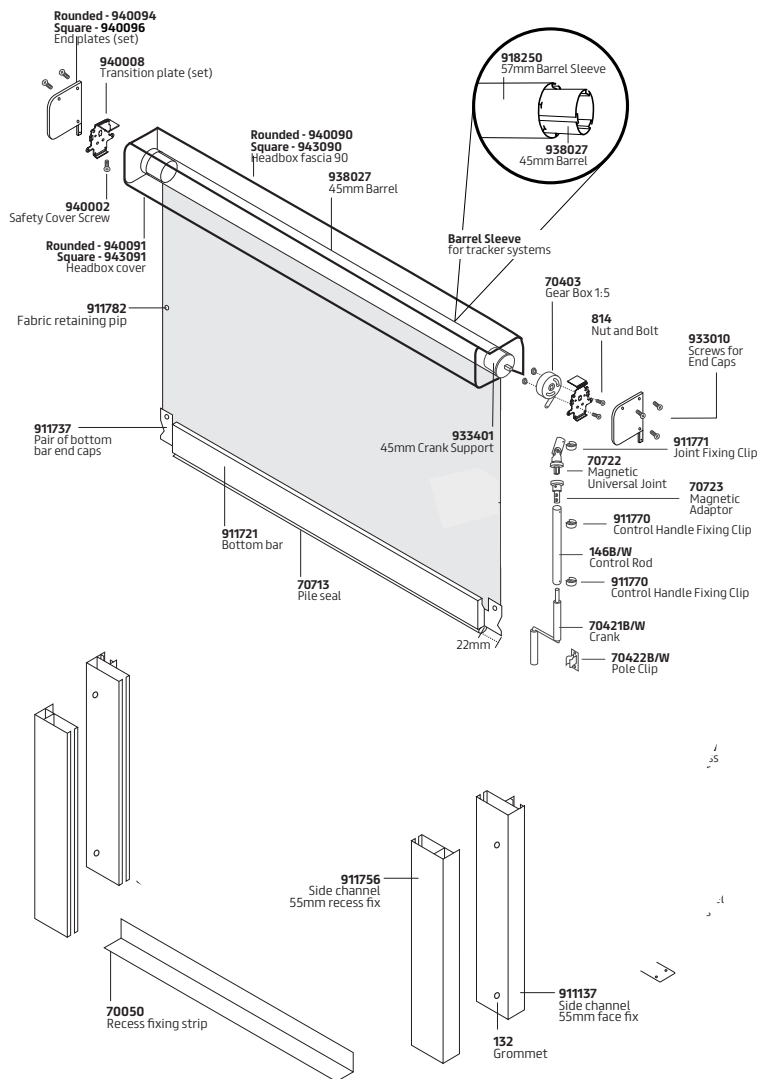
Description Chart	Part No.	Deduction
Headbox Cut	(Round) - 940090 (Square) - 943090	Blind width -6mm
Headbox cover/fascia cut	(Round) - 940091 (Square) - 943091	Blind width -6.5mm
Barrel cut	938027	Blind width -45mm
Fabric width cut	N/A	Blind width -45mm
Fabric drop cut	N/A	Blind drop +250mm
Bottom bar cut	911721	Blind width -120mm
fabric insert cut	70163	Blind width -140mm
Side channel cut	911137 / 911756	Blind drop -107mm
Bottom angle cut	70050	Blind width -0mm
Crank control tube cut	146B/W	Control length - 500mm



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C44-90 Cassetted Blinds:



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1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.

N.B Cut a small section from the headbox profile to allow the end plate lug to fit within the system without rubbing.

2. Ensuring the head box cover is square within the saw, cut the cover to size making sure there is no distortion.

N.B It is critical that the profile is cut square to enable the cover to close



3. To allow the crank drive to exit the head box, cut as per below a square exit hole in the cover on the left hand or right hand depending on the control side.
4. Cut barrel, bottom bar, fabric and side channels, and crank control tube to size.
5. File all aluminium cuts.
6. Attach fabric to barrel and bottom bar inserting the bottom bar end caps.
7. Attach fabric retaining pips every 400mm on both sides of the drop of the

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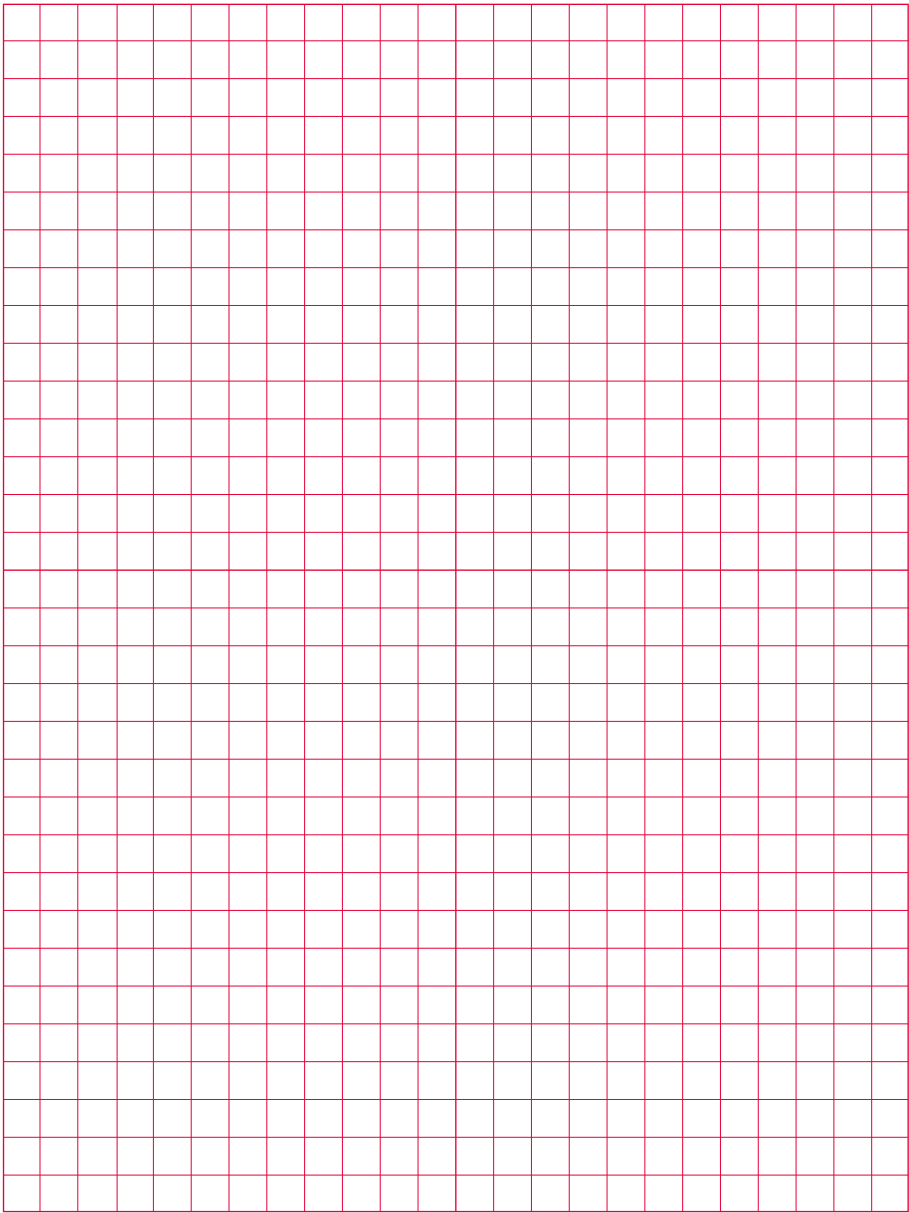
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fabric.

8. Attach the gear to the transition plate using the 814 nut and bolts.
9. Insert the transition plates into the head box making sure the gear is on the control side and attach the end plates using 933010 screws.
10. Insert the gear drive and pin end into the barrel and place barrel and fabric into the head box.



11. To drill the holes for the safety screws at either end of the head box cover, use the template provided. Mark the hole shown below with a pencil. When marked, remove the template and drill a 4mm hole and countersink.
12. Attach head box cover onto the head box, close and secure using the two safety screws (933010).
13. Assemble the control rod using the necessary components.
14. Lift head box onto text rig and ensure blind operates correctly.
15. To transport blind, it is recommended that the barrel with fabric is removed from the head box and packaged separately.





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For more information on all
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