

Manufacturing Instructions

for YewdaleDefiant[®] cassetted blinds
(C47-90)

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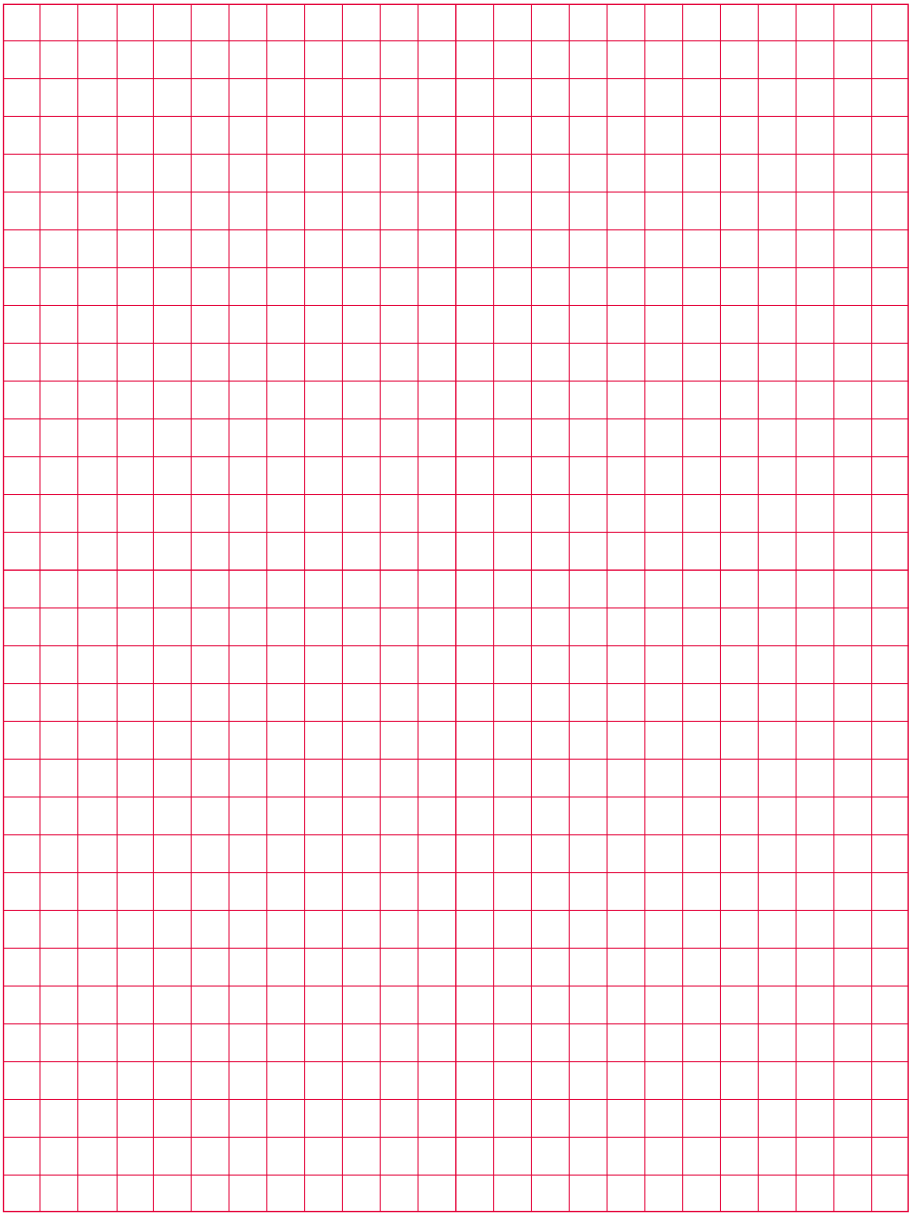
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YewdaleDefiant® cassetted blinds (C47-90)

C47-90 Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and 2mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	(Round) - 940090 (Square) - 943090	Blind width -6mm
Headbox cover/fascia cut	(Round) - 940091 (Square) - 943091	Blind width -6.5mm
Barrel cut	918240 / 918247	Blind width -46mm
Fabric width cut	N/A	Blind width -46mm
Fabric drop cut	N/A	Blind drop +250mm
Bottom bar cut	911721	Blind width -120mm
fabric insert cut	70163	Blind width -120mm
Side channel cut	911137 / 911756	Blind drop -107mm
Bottom angle cut	70050	Blind width -6mm



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C47-90 Cassetted Blinds:

1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.
- N.B Cut a small section from the headbox profile to allow the end plate lug to fit within the system without rubbing.
2. Ensuring the head box cover is square within the saw, cut the cover to size making sure there is no distortion.
- N.B It is critical that the profile is cut square to enable the cover to close
3. Cut barrel, bottom bar, bottom angle, fabric insert, fabric and side channels and drill a 14mm hole in either the back or top of the head box to allow the motor cable to exit.
4. File all aluminium cuts.
5. At the top and bottom of the fabric, wrap fabric back on itself and secure using 19mm adhesive tape to create a pocket to enable the 'fabric insert' (70163) to be slid in.
6. Attach fabric to barrel and bottom bar and then insert the bottom bar end caps.
7. Attach fabric retaining pips every 400mm on both sides of the drop of the fabric.
8. Insert the transition plates into the head and attach the end plates using screws (933010).
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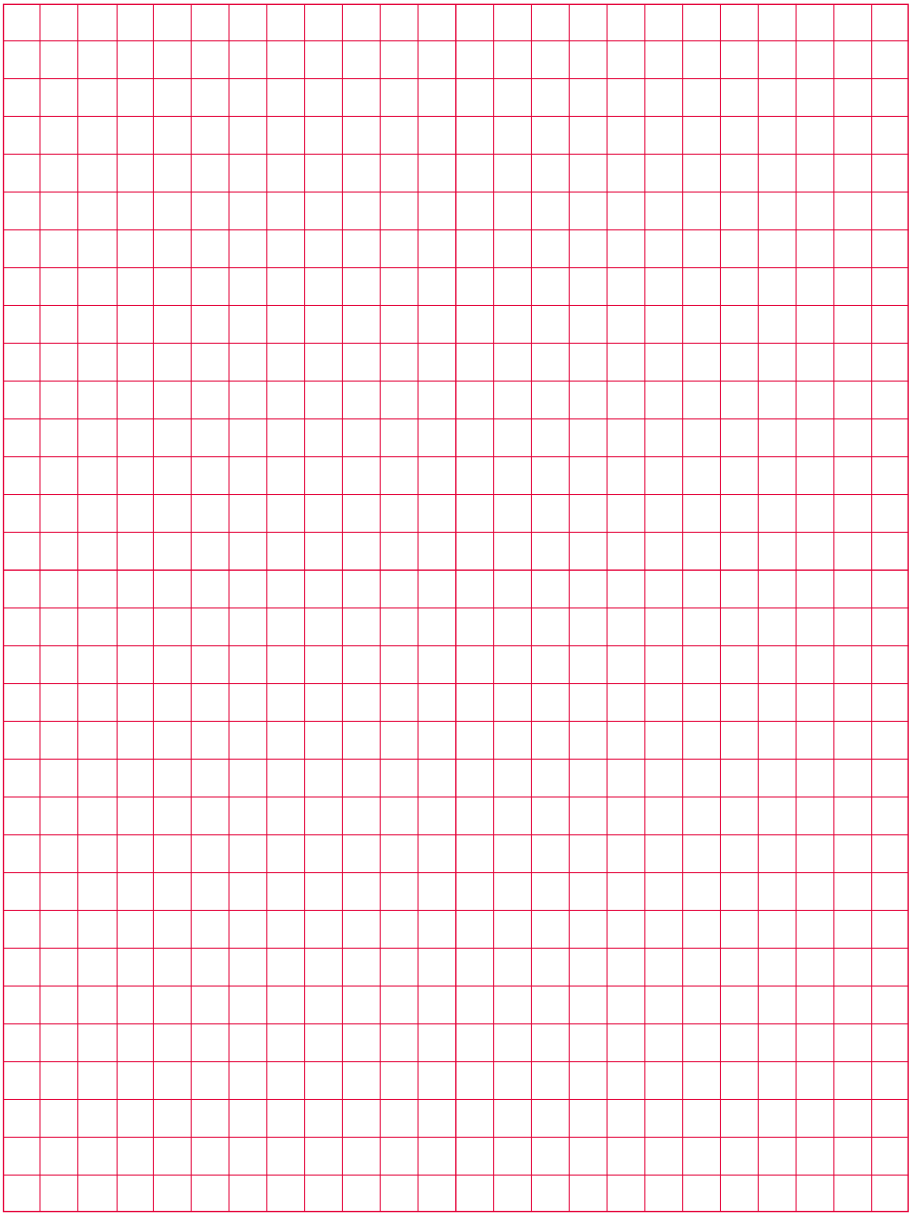
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screws (933010).

10. Attach the motor adaptor set (980012) to the motor.
11. Insert the motor into the barrel making sure the grooves are aligned with the adaptors and then insert the pin end (918246) into the barrel.
12. Threading the cable through the 12mm hole, place barrel and fabric into the head box by locating the pin end first into the transition plate.



13. To drill the holes for the safety screws at either end of the head box cover, use the template provided. Mark the hole shown below with a pencil. Once marked, remove the template and drill a 4mm hole and countersink.
14. Attach head box cover onto the head box, close and secure using two safety screws (933010).
15. Lift head box onto test rig and ensure blind operates correctly.
16. To transport blind, it is recommended that the barrel with fabric is removed from the head box and packaged separately.





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For more information on all
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