

Fitting Instructions

for YewdaleDefiant[®] insect screens
(F40D)



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(F40D)

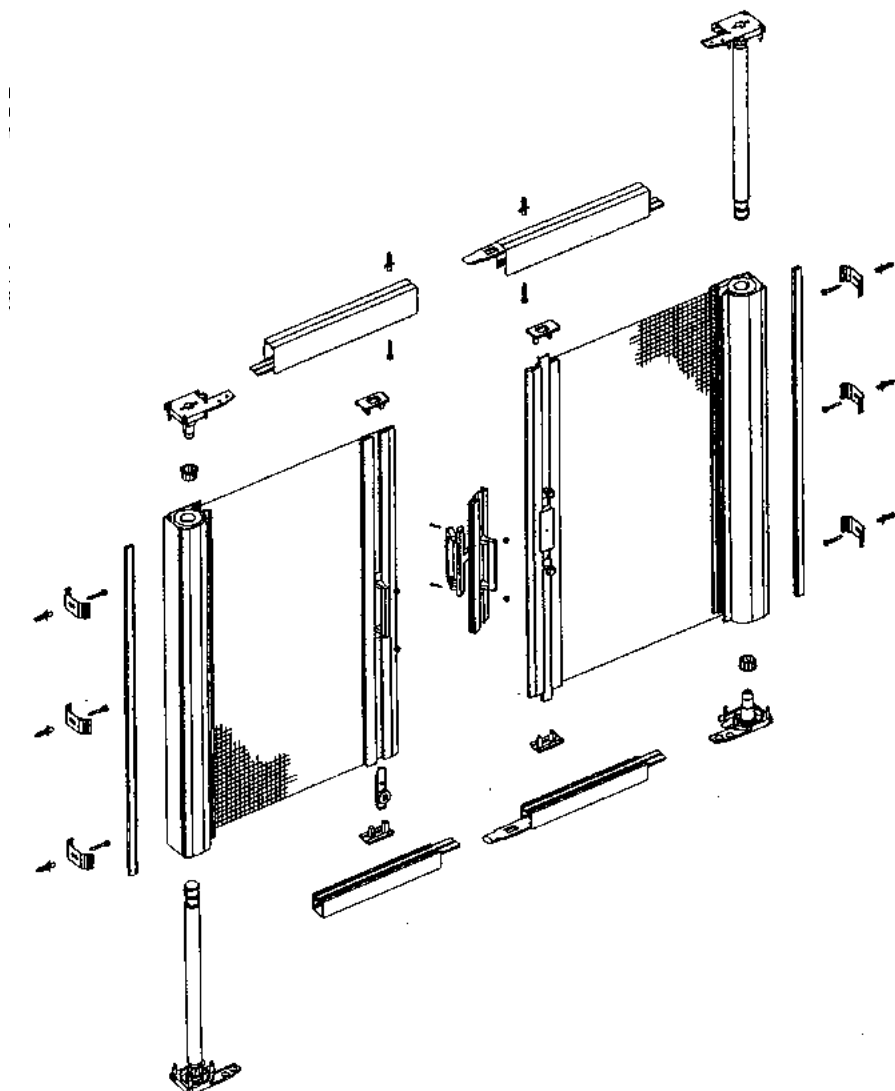
Part no: 982

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Fitting Instructions

YewdaleDefiant® insect screens (F40D)

F40D double roll across insect screen - Recess Fix:





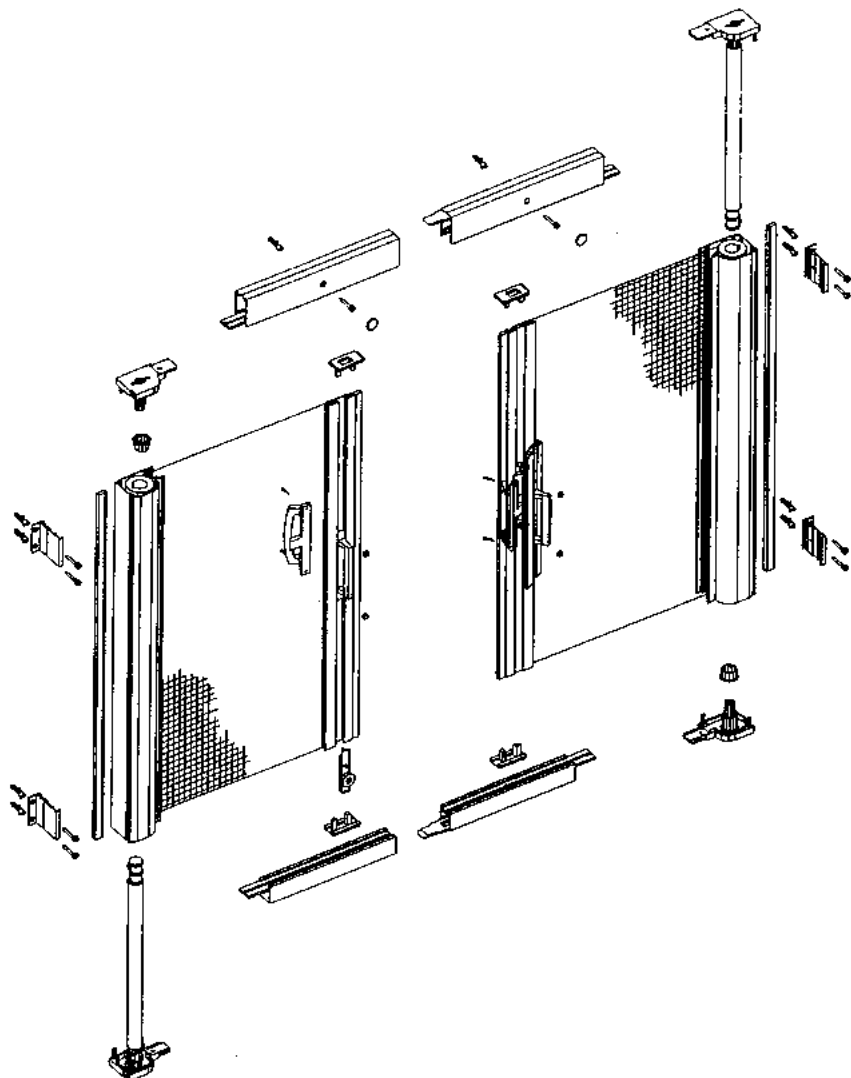
F40D double roll across insect screen - Recess Fix:

- 1.** The cassettes are pre-assembled and do not need to be opened. Check positioning of cassettes, which should be mounted vertically, at each side of the doorway.
- 2.** Fix spring clips at suitable points, using the appropriate screws/plugs. Clip the cassettes into place and fix the cassette side lugs to the recess.
- 3.** At minimum 600mm centres, drill 5mm fixing holes in the edge of the top and bottom channels (the top channel is deeper).
- 4.** Locate the channels onto the cassettes, ensuring the hem bar of each screen slides into the channels.
- 5.** Fix the top and bottom channels using the appropriate screws/plugs. Channels **MUST** be fixed square. Check this by measuring diagonals.
- 6.** Adjust the support wheels on the bottom of the hem bars to allow the screens to travel freely and in line along the channel.
- 7.** Ensure the screens are aligned and latch together in the centre of the opening.

Fitting Instructions

YewdaleDefiant® insect screens (F40D)

F40D double roll across insect screen - Face Fix:





F40D double roll across insect screen - Face Fix:

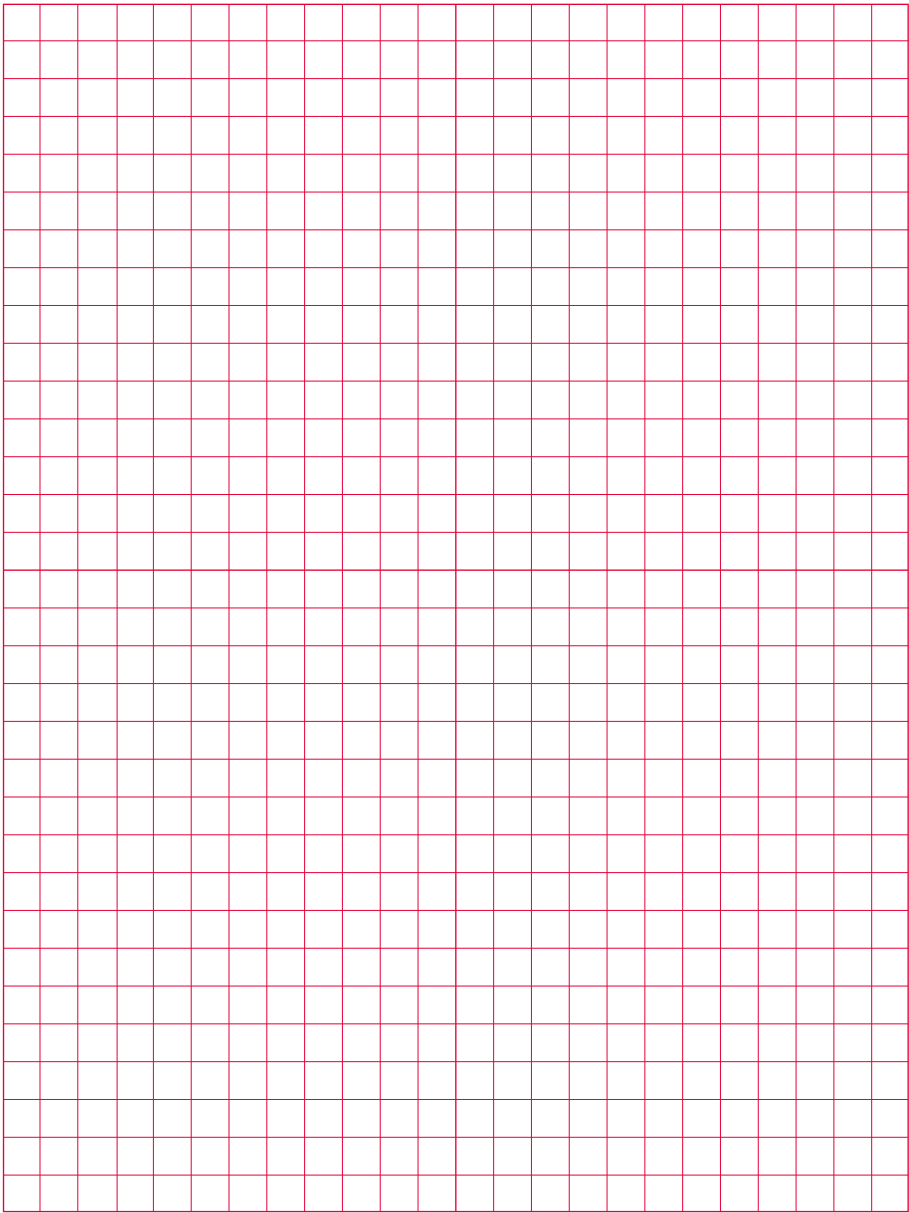
- 1.** The cassettes are pre-assembled and do not need to be opened. Check the positioning of the cassettes, which should be mounted vertically, at the sides of the doorway.
- 2.** Slide the face-fix brackets onto the cassettes and fix using appropriate screws/plugs.
- 3.** At a minimum of 600mm centres, drill 10mm holes through the front of the top channel as shown, and 5mm fixing holes through the back.
- 4.** At a minimum of 600mm centres, drill 5mm fixing holes through the bottom edge of the bottom channel.
- 5.** Locate the channels onto the cassettes, ensuring that the hem bar of each screen slides into the channels.
- 6.** Fix the top and bottom channels using the appropriate screws/plugs. Channels **MUST** be fixed square. Check this by measuring diagonals.
- 7.** Adjust the support wheel on the bottom of hem bars to allow the screens to travel freely and in line along the channel.
- 8.** Ensure the screens are aligned and latch together in the centre of the opening.

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Operating instructions:

1. The cassettes should be pre-tensioned at the factory. If it is necessary to increase or decrease tension follow the below instructions:
2. Remove the fixing screws from the top end cap (cassette mounted on right hand side) or the bottom end cap (cassette mounted on left hand side) and carefully prise the end cap out of the cassette, until it is possible to rotate it. The end cap must be held tightly as it will be under tension.
3. Carefully rotate the end cap clockwise to increase tension or anti-clockwise to decrease tension. Refit end cap.
4. To operate the unit, pull the screens across until the hem bars are held together by the magnetic locking strips. To open the screen, pull on the handle until the screens part, then allow them to retract under spring tension.





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