

Manufacturing Instructions

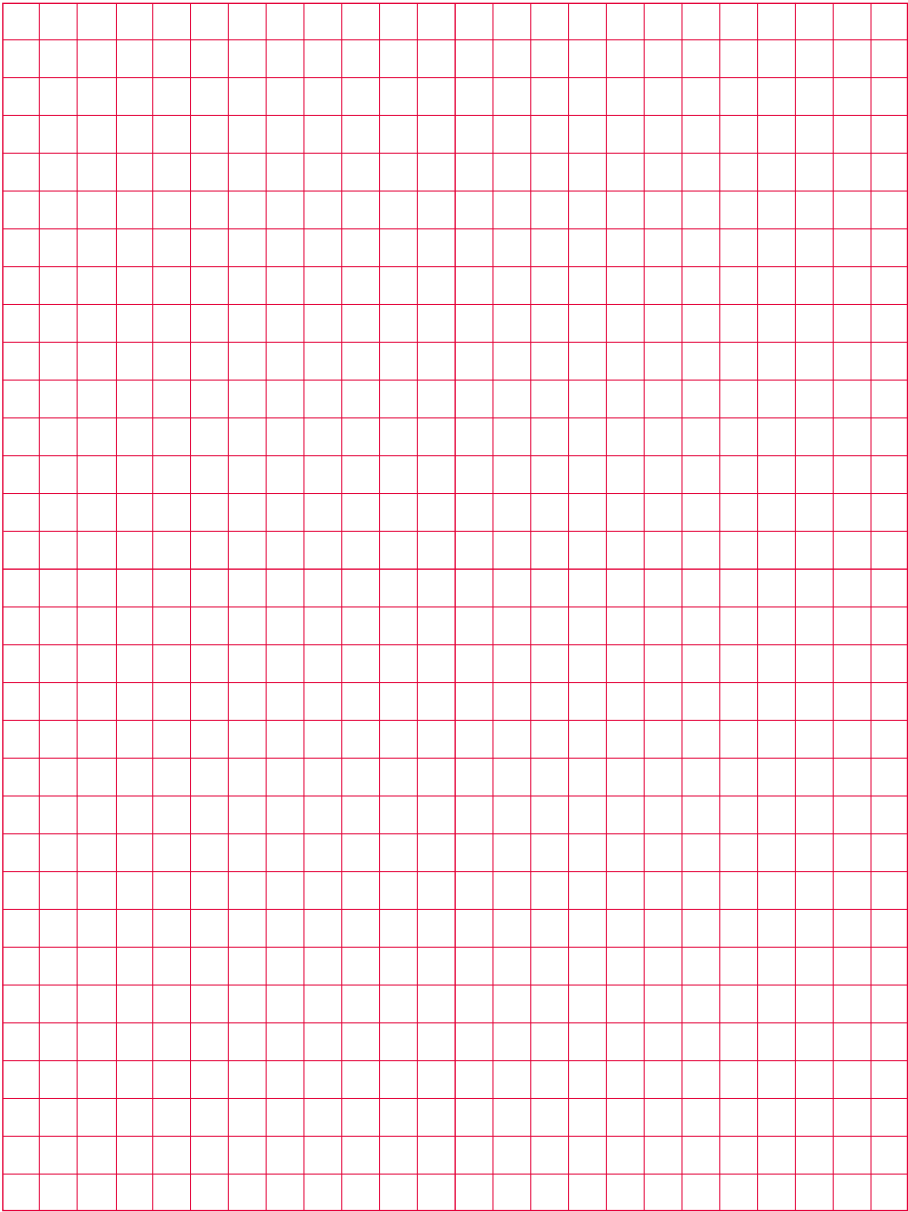
for YewdaleDefiant[®] cassetted blinds
(C47-90T)

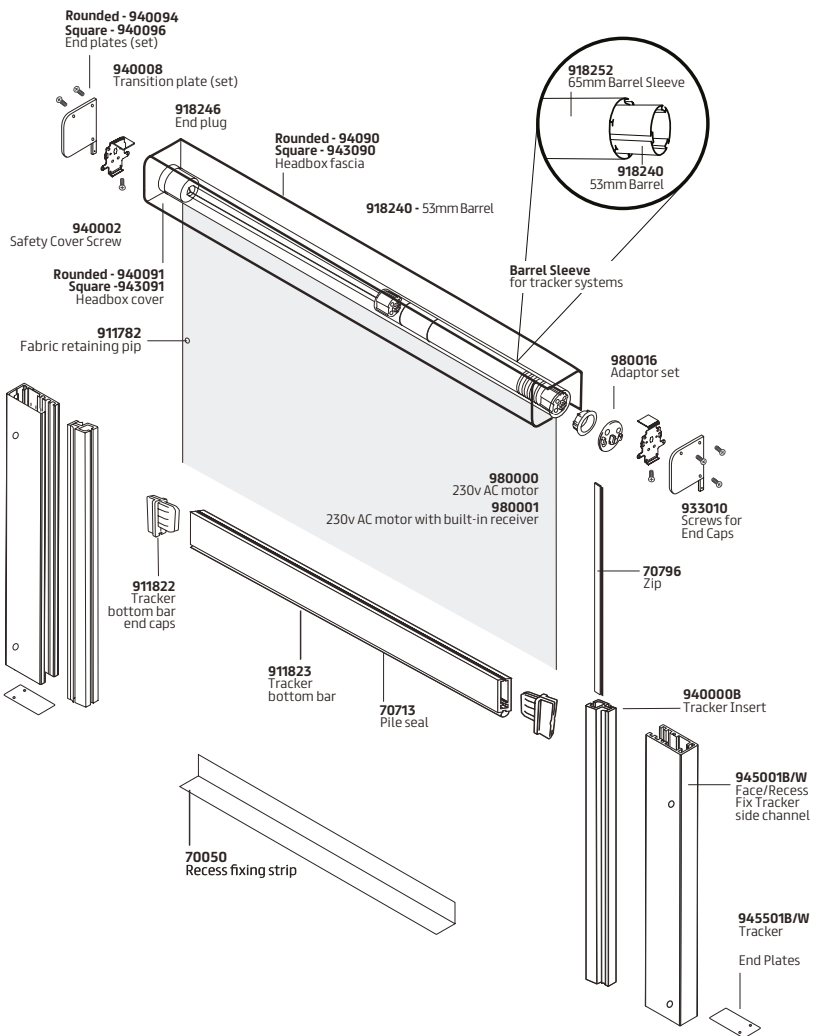
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YewdaleDefiant® cassetted blinds (C47-90T)





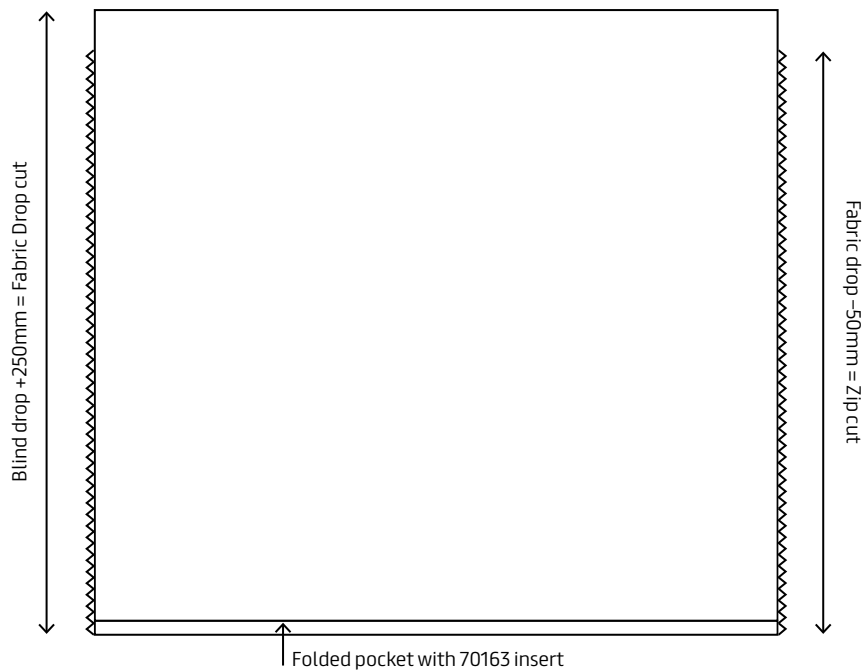
Manufacturing Instructions

YewdaleDefiant® cassetted blinds (C47-90T)

C47-90T Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and 2mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	(Round) - 940090 (Square) - 943090	Blind width -6mm
Headbox cover/fascia cut	(Round) - 940091 (Square) - 943091	Blind width -6.5mm
Barrel cut	918240	Blind width -46mm
Barrel sleeve cut	918252	Blind width -94mm
Fabric width cut	N/A	Blind width -79mm
Fabric drop cut	N/A	Blind drop + 250mm
Zip cut	70796	Fabric drop -50mm
Bottom bar cut	911823	Blind width -109mm
Fabric insert cut	70163	Blind width - 94mm (Cut in two prior to inserting in the pocket.)
Side channel cut	945001B/W	Blind drop -107mm
PVC tracker cut	945001	Blind drop -107mm
Bottom angle cut	70050	Blind width -0mm (optional)



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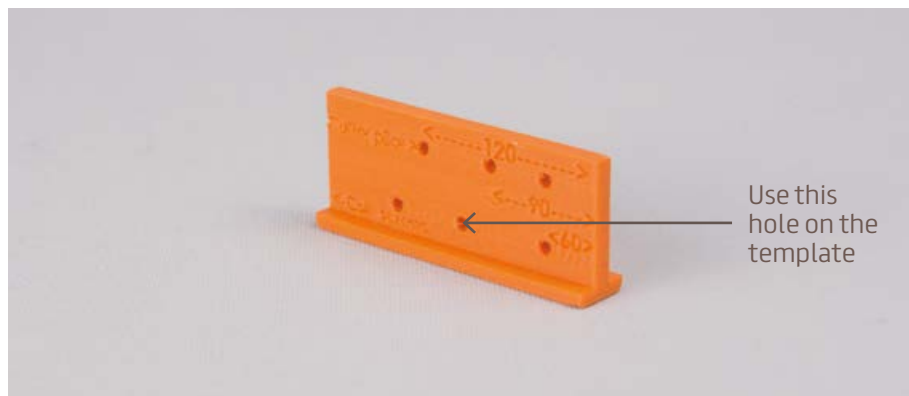
YewdaleDefiant® cassetted blinds (C47-90T)

C47-90T Cassetted Blinds:

1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.
- N.B Cut a small section from the headbox profile to allow the end plate lug to fit within the system without rubbing.
2. Ensuring the head box cover is square within the saw, cut the cover to size making sure there is no distortion.
- N.B It is critical that the profile is cut square to enable the cover to close
3. Cut barrel, bottom bar, fabric, side channels and PVC insert to size.
4. File all aluminium cuts and cut a small V-shape in the top of the PVC tracker profile to assist in fabric location.
5. Attach end caps 945501B/W to the bottom of the side channels with 933010B/W screws provided.
6. Weld a small pocket at the bottom of the fabric. Weld zip onto fabric both sides of the fabric to match the drop of the blind. Cut off any excess zip.
7. Attach fabric to barrel sleeve and bottom bar making it central on the 918252 barrel sleeve. Use double sided tape to fix the fabric in place on the barrel. This barrel sleeve can now be slid over the top of the smaller barrel.
8. Make a small incision in the centre of the welded pocket in order to slide in the fabric insert both ways. Attach the bottom bar to the fabric using the fabric insert. Once complete insert the end caps.
9. Insert the transition plates into the head box and attach the end plates using 933010 screws.
10. Making sure the control is on the correct side, insert the motor/pin end into the barrel and place barrel and fabric into the head box.

N.B It is critical that the punch is held square

- 11.** To drill the holes for the safety screws at either end of the head box cover, use the template provided. Mark the hole shown below with a pencil. When marked, remove the template and drill a 4mm hole and countersink.



- 12.** Attach head box cover onto the head box, close and secure using the 2 safety screws (933010).
- 13.** Lift head box onto text rig and ensure blind operates correctly.
- 14.** To transport blind, it is recommended that the barrel with fabric is removed from the head box and packaged separately.



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For more information on all
Yewdale products, please call
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